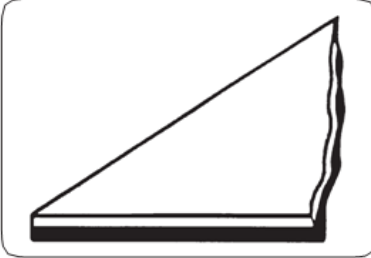


# Dissipative Worksurface



**BLUE, DARK BLUE,  
DARK GREY, GREEN**

**Limited Lifetime Warranty:**  
Desco warrants for one year that Staffree® matting products will be free of defects in materials and workmanship and will guarantee dissipative/conductive mat properties for the life of the mat. Damage to matting caused by misuse of any kind, including using inappropriate cleaners is not covered by Desco Limited Warranty.

**RoHS 2 and REACH Statement**  
None of the RoHS 2 restricted materials or REACH substances of very high concern are intentionally added in manufacturing this product. Ref. European Union Directive 2011/65/EU and Regulation (EC) No. 1907/2006/CE. See Desco Limited Warranty at Desco.com.



**Tolerances:**  
Width ± 0.250"  
Length ± 0.250" every 1 linear foot of running material.  
Thickness ±10%

\*\*Matting materials have a tendency to shrink slightly when first unrolled. In applications where length is critical, allow the material to condition for at least 4 hours before cutting to size. Always using care trim with a sharp knife or razor blade.

**Description**

Desco's Staffree® T2 worksurface mat is a 0.060" thick, 2-layer, dissipative rubber material. It is designed to provide a path to ground and eliminate static charge generation when used as a worksurface table mat, shelf liner, and cart liner. The surface resistance ( $1 \times 10^9$  to  $< 1 \times 10^{10}$  ohms Rtt) of the color top layer meets ANSI/ESD S20.20 worksurface required limit and recommendation of ANSI/ESD S4.1 for contact with ESD susceptible items. The more conductive ( $< 1 \times 10^6$  Rtt) bottom black layer reduces the resistance to ground (Rtg) from the top of the surface to the groundable point ground and allows the mats to be used with ESD continuous monitors. The Staffree® T2 material is manufactured with high strength nitrile rubber that is designed to withstand abrasion, stretching, and tearing and may be used in soldering applications with flux and other chemicals (Chemical Resistance Chart). Material formulation includes ultraviolet (UV) stabilizers to stabilize color retention to ensure ESD performance over time and eliminate surface layer deterioration resulting in cracking when the product is flexed.

Staffree T2™ is manufactured without any ozone depleting substances, and in accordance with the Montreal Protocol.

MADE IN THE  
UNITED STATES OF AMERICA

**Electrical Properties**

Property	Test Method	Value
<b>Color Dissipative Layer</b>		
Rtt Resistance:	ANSI/ESD S4.1 & ESD TR53	$1 \times 10^9$ to $< 1 \times 10^{10}$ ohms
Rtg Resistance:	ANSI/ESD S4.1 & ESD TR53	$1 \times 10^9$ to $< 1 \times 10^{10}$ ohms
Charge Decay:	FTMS 101C, Method 4046	0.01 seconds
<b>More Conductive Black Layer</b>		
Rtt Resistance:	ANSI/ESD S4.1 & ESD TR53	$< 1 \times 10^6$ ohms

**Specifications**

Construction: Dual-layer rubber material  
 Thickness: 0.060" (1.5mm)  
 Color\*: Blue (Top), Dark Blue (Top), Dark Grey (Top), Green (Top), Black (Bottom)  
 Texture\*: Slight embossed  
 Weight: 0.43 lbs./sq. ft. (0.2g/cm<sup>2</sup>)  
 Hardness: 65 ± 5 Shore "A", per ASTM-D2240  
 Heat Resistance: Does not melt or burn when coming into contact with hot solder and soldering irons.  
 Chemical Resistance: Resistance to degradation by inorganic acids, organic acids, reducing agents, aliphatic hydrocarbons, mineral oil, aldehydes, and amines.

\*Color, texture and thickness may vary between lots and mills

**Grounding:** This material must be properly grounded for optimum electrical performance. See Tech Bulletin [IB-2000](#) for mat grounding recommendations.

**Cleaning:** For optimum performance, periodic cleaning is required following manufacturer's recommendations. Reztore™ Surface & Mat Cleaner or equivalent is recommended to clean and maintain your mat. See Tech Bulletin [IB-7000](#) for Reztore™ Surface & Mat Cleaner Application Instructions. See [IB-2000](#) for guidelines regarding the maintenance and cleaning of ESD Mats.

Mat Top Kit Item Numbers					Roll Material Item Numbers					Tray Liner Item Numbers					
Size	Blue	DK Grey	DK Blue	Green	Size	Blue	DK Grey	DK Blue	Size	Green	Size	Blue	DK Blue	DK Grey	Green
24" x 36"	66040	66050	66051	66057	24" x 40"	66070	66080	66081	24" x 24"	66120	16" x 24"	66125**	66126**	66127**	66128**
24" x 48"	66045	66055	66056	66058	30" x 40"	66110	66105	66106	30" x 24"	66121					
					36" x 40"	66075	66085	66086	36" x 24"	66122					
					48" x 40"	66095	66100	66101	48" x 24"	66123					


**MAT TOP KIT INCLUDES**  
 1 Benchmat, size as specified  
 1 14213 Grounding Kit  
 1 Sample (4oz) of Reztore™ Surface and Mat Cleaner

Specifications and procedures subject to change without notice.

**STATFREE T2™ DISSIPATIVE, RUBBER, 2-LAYER, 0.060" (1.5mm)**

DESCO WEST: 3651 WALNUT AVE., CHINO, CA 91710 WEB SITE: Desco.com PHONE (909) 627-8178 DESCO EAST: ONE COLGATE WAY, CANTON, MA 02021-1407 PHONE (781) 821-8370	MATERIAL STATFREE T2™ DRAWING PM-104	<b>DATE:</b> March 2015
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